

Part Number	01205258	Name	Mill, junk, concave smooth 6 OD 3-1/2 regular pin
Primary Legacy Number	1205258	Version	B.3
Secondary Legacy Number		Is Prime	Not Set
Type	Inseparable	Source	Make
Checker		Promoter	Winterrowd, Ken 2011-01-07 11:08:10
Described By	Document Number		Version
	D000314914		B.6
ECN That Caused This Version	116190 (Mill, Junk , CCV for 6.00 and 8.25 Dia.)		
Classification	Weatherford/Fishing/Mills/Junk		
Attribute	Value	Attribute	Value
CIRCULATION PORT SIZE	0.44 in	CIRCULATION PORTS	5
CONNECTION UP NAME	REG	CONNECTION UP SIZE	3.500 in
CONNECTION UP SIZE FRACTIONAL	3-1/2	CONNECTION UP TYPE	pin
DRESSED OUTSIDE DIAMETER	6.000 in	DRESSED OUTSIDE DIAMETER TYPE	smooth
DRESSING MATERIAL	Insert	FISHING NECK DIAMETER	4.250 in
FISHING NECK LENGTH	22.00 in	MINIMUM INSIDE DIAMETER	1.500 in
NUMBER OF BLADES	5	STABILIZER PADS	3
STABILIZER PADS OUTSIDE DIAMETER	5.93 in	TYPE	Junk
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Part 01205258, B (Design) BOM List:

Line Number	Number	Name	Quantity	UOM	Reference Designator
2	01205522	Blade set, .500 X 1.500, WS103	1.0	set	
4	01205529	Blade, 1.000 X .750 X 5.0"LG WS105	1.0	set	
5	00104537	Rod, carbide composite 0.250 DIA 0.188 LG IN	6.0	pounds	
6	00102760	Rod, carbide composite 0.313 DIA 0.313 LG IN	4.0	pounds	
7	00104546	WEld,media, nickel silver, .188 DIA x 36 long, flux coated	1.0	pounds	
8	00104544	Weld,media, .250 DIA Colmonoy #6	2.0	pounds	
9	00102302	Thread protector, 3.500 IN regular pin, plastic	1.0	each	

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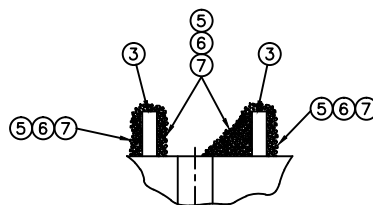
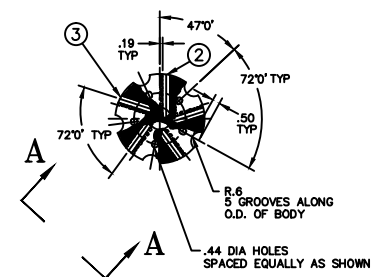
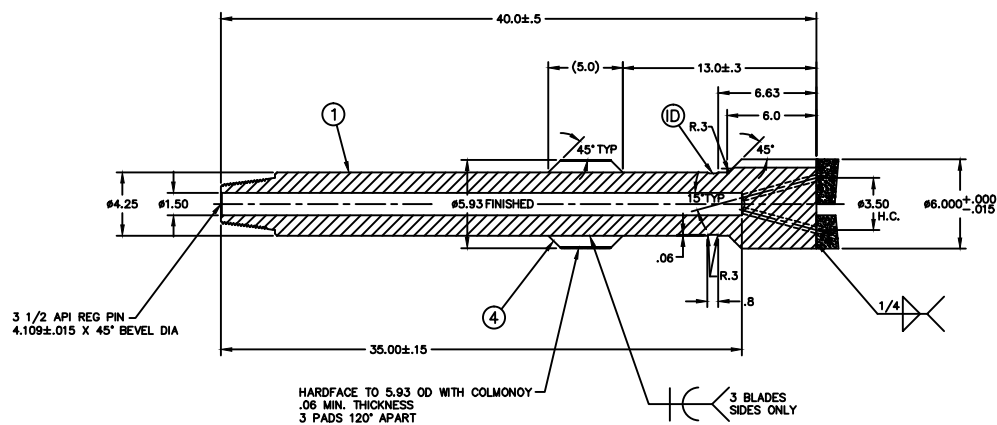


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PDM SYSTEM INFORMATION FOR PART 01205258
Mill, junk, concave smooth 6 OD 3-1/2 regular pin

△ NOTE:

1. IDENTIFICATION PER WT-075, S44



VIEW A-A

101205258 ²				1	
ITEM	PART NO.	LEGACY NO.	QTY	WS#	DESCRIPTION
1			1	412, 59, S28	BODY, JUNK MILL
2	01205522	1205522	1	103	FB 1/2 X 1 1/2 X 3.0
3	01205529	1205529	1	105	FB 1/2 X 1 1/2 X 2 1/4
4	01205529	1205529	1	105	FB 1" X 3/4" X 5.0
5	0104537	890962	AR		KUTRITE, 1/4 X 3/16
6	01012760	60796	AR		KUTRITE, 5/16 X 5/16
7	01014546	890989	AR		WELD MEDIA, NICKEL SILVER
8	01014544	890983	AR		COLMONEY NO. 6
9	0102302	60020	1		PROTECTOR, PIN 3 1/2 REG

A 116180 KEY DESCRIPTION OF REVISION		DVC 1/6/11 Rev'd By DMC'd By	KWW 1/6/11	ENGINEERING LOCATION: PEARLAND, TX DO NOT SCALE DRAWING ALL DIMENSIONS ARE IN INCHES 1. BREAK ALL SHARP EDGES. 2. SURFACE FINISH 320 RMS. 3. PAULET INSUL. JAWZ. 4. TAP JOE BOLT 5. TOLERANCES FRACTIONS DECIMALS .001 .005 .010 .015 .020 .030 .040 .050 .060 .070 .080 .090 .100 .110 .120 .130 .140 .150 .160 .170 .180 .190 .200 .210 .220 .230 .240 .250 .260 .270 .280 .290 .300 .310 .320 .330 .340 .350 .360 .370 .380 .390 .400 .410 .420 .430 .440 .450 .460 .470 .480 .490 .500 .510 .520 .530 .540 .550 .560 .570 .580 .590 .600 .610 .620 .630 .640 .650 .660 .670 .680 .690 .700 .710 .720 .730 .740 .750 .760 .770 .780 .790 .800 .810 .820 .830 .840 .850 .860 .870 .880 .890 .900 .910 .920 .930 .940 .950 .960 .970 .980 .990 .1000 .1050 .1100 .1150 .1200 .1250 .1300 .1350 .1400 .1450 .1500 .1550 .1600 .1650 .1700 .1750 .1800 .1850 .1900 .1950 .2000 .2050 .2100 .2150 .2200 .2250 .2300 .2350 .2400 .2450 .2500 .2550 .2600 .2650 .2700 .2750 .2800 .2850 .2900 .2950 .3000 .3050 .3100 .3150 .3200 .3250 .3300 .3350 .3400 .3450 .3500 .3550 .3600 .3650 .3700 .3750 .3800 .3850 .3900 .3950 .4000 .4050 .4100 .4150 .4200 .4250 .4300 .4350 .4400 .4450 .4500 .4550 .4600 .4650 .4700 .4750 .4800 .4850 .4900 .4950 .5000 .5050 .5100 .5150 .5200 .5250 .5300 .5350 .5400 .5450 .5500 .5550 .5600 .5650 .5700 .5750 .5800 .5850 .5900 .5950 .6000 .6050 .6100 .6150 .6200 .6250 .6300 .6350 .6400 .6450 .6500 .6550 .6600 .6650 .6700 .6750 .6800 .6850 .6900 .6950 .7000 .7050 .7100 .7150 .7200 .7250 .7300 .7350 .7400 .7450 .7500 .7550 .7600 .7650 .7700 .7750 .7800 .7850 .7900 .7950 .8000 .8050 .8100 .8150 .8200 .8250 .8300 .8350 .8400 .8450 .8500 .8550 .8600 .8650 .8700 .8750 .8800 .8850 .8900 .8950 .9000 .9050 .9100 .9150 .9200 .9250 .9300 .9350 .9400 .9450 .9500 .9550 .9600 .9650 .9700 .9750 .9800 .9850 .9900 .9950 .1000 .1050 .1100 .1150 .1200 .1250 .1300 .1350 .1400 .1450 .1500 .1550 .1600 .1650 .1700 .1750 .1800 .1850 .1900 .1950 .2000 .2050 .2100 .2150 .2200 .2250 .2300 .2350 .2400 .2450 .2500 .2550 .2600 .2650 .2700 .2750 .2800 .2850 .2900 .2950 .3000 .3050 .3100 .3150 .3200 .3250 .3300 .3350 .3400 .3450 .3500 .3550 .3600 .3650 .3700 .3750 .3800 .3850 .3900 .3950 .4000 .4050 .4100 .4150 .4200 .4250 .4300 .4350 .4400 .4450 .4500 .4550 .4600 .4650 .4700 .4750 .4800 .4850 .4900 .4950 .5000 .5050 .5100 .5150 .5200 .5250 .5300 .5350 .5400 .5450 .5500 .5550 .5600 .5650 .5700 .5750 .5800 .5850 .5900 .5950 .6000 .6050 .6100 .6150 .6200 .6250 .6300 .6350 .6400 .6450 .6500 .6550 .6600 .6650 .6700 .6750 .6800 .6850 .6900 .6950 .7000 .7050 .7100 .7150 .7200 .7250 .7300 .7350 .7400 .7450 .7500 .7550 .7600 .7650 .7700 .7750 .7800 .7850 .7900 .7950 .8000 .8050 .8100 .8150 .8200 .8250 .8300 .8350 .8400 .8450 .8500 .8550 .8600 .8650 .8700 .8750 .8800 .8850 .8900 .8950 .9000 .9050 .9100 .9150 .9200 .9250 .9300 .9350 .9400 .9450 .9500 .9550 .9600 .9650 .9700 .9750 .9800 .9850 .9900 .9950 .1000 .1050 .1100 .1150 .1200 .1250 .1300 .1350 .1400 .1450 .1500 .1550 .1600 .1650 .1700 .1750 .1800 .1850 .1900 .1950 .2000 .2050 .2100 .2150 .2200 .2250 .2300 .2350 .2400 .2450 .2500 .2550 .2600 .2650 .2700 .2750 .2800 .2850 .2900 .2950 .3000 .3050 .3100 .3150 .3200 .3250 .3300 .3350 .3400 .3450 .3500 .3550 .3600 .3650 .3700 .3750 .3800 .3850 .3900 .3950 .4000 .4050 .4100 .4150 .4200 .4250 .4300 .4350 .4400 .4450 .4500 .4550 .4600 .4650 .4700 .4750 .4800 .4850 .4900 .4950 .5000 .5050 .5100 .5150 .5200 .5250 .5300 .5350 .5400 .5450 .5500 .5550 .5600 .5650 .5700 .5750 .5800 .5850 .5900 .5950 .6000 .6050 .6100 .6150 .6200 .6250 .6300 .6350 .6400 .6450 .6500 .6550 .6600 .6650 .6700 .6750 .6800 .6850 .6900 .6950 .7000 .7050 .7100 .7150 .7200 .7250 .7300 .7350 .7400 .7450 .7500 .7550 .7600 .7650 .7700 .7750 .7800 .7850 .7900 .7950 .8000 .8050 .8100 .8150 .8200 .8250 .8300 .8350 .8400 .8450 .8500 .8550 .8600 .8650 .8700 .8750 .8800 .8850 .8900 .8950 .9000 .9050 .9100 .9150 .9200 .9250 .9300 .9350 .9400 .9450 .9500 .9550 .9600 .9650 .9700 .9750 .9800 .9850 .9900 .9950 .1000 .1050 .1100 .1150 .1200 .1250 .1300 .1350 .1400 .1450 .1500 .1550 .1600 .1650 .1700 .1750 .1800 .1850 .1900 .1950 .2000 .2050 .2100 .2150 .2200 .2250 .2300 .2350 .2400 .2450 .2500 .2550 .2600 .2650 .2700 .2750 .2800 .2850 .2900 .2950 .3000 .3050 .3100 .3150 .3200 .3250 .3300 .3350 .3400 .3450 .3500 .3550 .3600 .3650 .3700 .3750 .3800 .3850 .3900 .3950 .4000 .4050 .4100 .4150 .4200 .4250 .4300 .4350 .4400 .4450 .4500 .4550 .4600 .4650 .4700 .4750 .4800 .4850 .4900 .4950 .5000 .5050 .5100 .5150 .5200 .5250 .5300 .5350 .5400 .5450 .5500 .5550 .5600 .5650 .5700 .5750 .5800 .5850 .5900 .5950 .6000 .6050 .6100 .6150 .6200 .6250 .6300 .6350 .6400 .6450 .6500 .6550 .6600 .6650 .6700 .6750 .6800 .6850 .6900 .6950 .7000 .7050 .7100 .7150 .7200 .7250 .7300 .7350 .7400 .7450 .7500 .7550 .7600 .7650 .7700 .7750 .7800 .7850 .7900 .7950 .8000 .8050 .8100 .8150 .8200 .8250 .8300 .8350 .8400 .8450 .8500 .8550 .8600 .86
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